



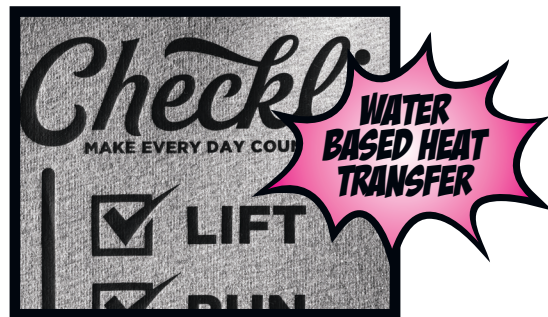
CHECKLIST

WATER-BASED HEAT TRANSFER / DT671

MATERIALS USED: F&M Expressions Water-Based Transfers

PROCESSES USED: 7-second dwell time at 245°F and 60 PSI, hot peel

ADDITIONAL NOTES: No Teflon sheets, covers or pillows



DESIGN INTENT:

A completely water-based and eco-friendly type of transfer designed to pass Restricted Substance List standards. These have a very soft hand, and are stretchable and durable.

TRADITIONAL TECHNIQUES TREND IS BASED ON:



HEAT
TRANSFERS

DISCLAIMER: The information contained on this card is for general reference purposes only. SanMar does not endorse or recommend any decoration process or embellishment technique. Decoration success is based on a variety of factors including the quality of the artwork, equipment, raw materials used and operator experience. All technical questions about the decoration process you intend to use should be directed to your trusted decorator or equipment and raw materials supplier.